

Plant : P14		TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET				
		TPM CIRCLE NAME :	LOSS NO./STEP	14												
CELL : M/C Shop		DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M				
		CELL NAME :	DGS	M/C STAGE:	Dart Plus			OPERATION:	VMC							
KAIZEN THEME :		KAIZEN IDEA :														
To reduce energy cost		Remove the conveyor							BENCHMARK:		1348 Units					
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET:		0 Units					
									KAIZEN START:		20.02.2018					
Energy consumption is more		Removed the conveyor & provided filter tray							TARGET DATE:		20.02.2018					
WHY-WHY ANALYSIS:		<div style="background-color: red; color: black; padding: 20px; border-radius: 15px; display: inline-block;"> Conveyor running power consumption is 1348 unit / year </div>					<div style="background-color: #00FF00; color: black; padding: 20px; border-radius: 15px; display: inline-block;"> Conveyor running power consumption is 0 unit / year </div>					KAIZEN FINISH:		20.02.2018		
												TEAM MEMBERS:		Viji Ganesan		Manjunath Praveen Jannu
Why1:- Machine power consumption is 1348 unit/year		<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>WHY-WHY ANALYSIS:</p> <p>Why1:- Machine power consumption is 1348 unit/year</p> <p>Why2:- Continual running of conveyor</p> </div> <div style="width: 45%;"> <p>BENEFITS:-</p> <p>1. Energy cost will reduce</p> </div> </div>														
Why2:- Continual running of conveyor																
ROOT CAUSE		RESULTS:					SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
Additional unit		<p style="text-align: center;">Rs</p> <p style="text-align: center;">Before After</p>					SR. No		CELL/PRODUCT		TDC		RESP.		STATUS	
REGISTRATION NO.:							P14/KK/2018/022									
DATE:							10.03.2018									
REGISTERED BY:							Mr. Nigama									
MANGERS SIGN:		Mr. Dinesha M		HD SCOPE INFORMATION IN OTHER PLANT												
				SR. No		Plant		WHEN		WHOM		STATUS				